

QTY -041	P/N	DESCRIPTION
X	D5704-041	AFT STEP BRACKET ASSY
1	D5704-1	AFT STEP BRACKET
3	D5704-3	CUSHION



D5704-1
AFT STEP BRACKET

6

D5704-3
CUSHION

8

D5704-3
CUSHION

8

D5704-041 AFT STEP BRACKET ASSY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-041" AND SERIAL NUMBER PER DART QSI 044 6.1
- 7) WEIGHT: 0.98 lbs
- 8) BOND D5704-3 CUSHIONS TO BRACKET USING 3M SCOTCH-WELD 1300/1300L PER DART QSI 015 4.5



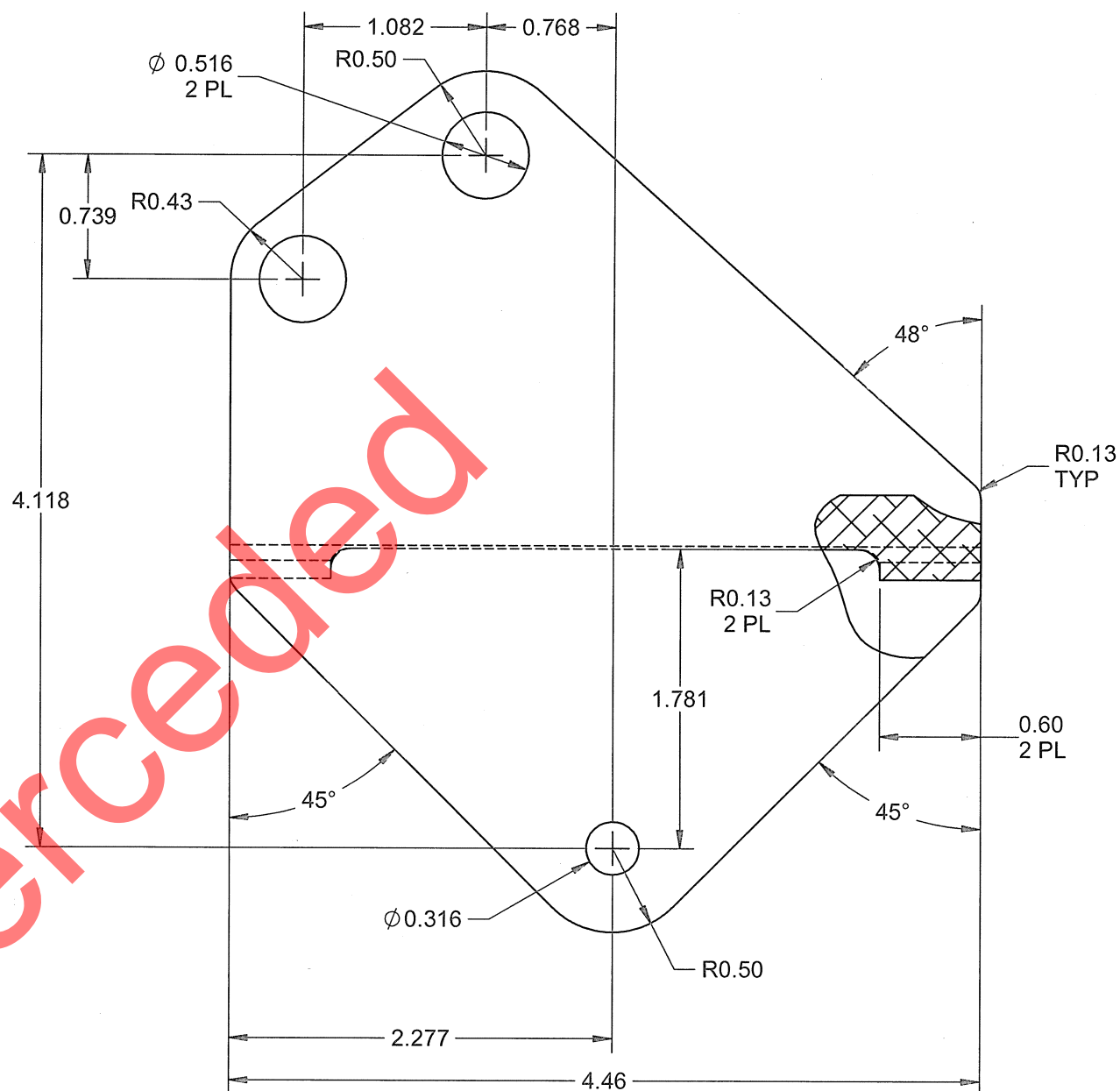
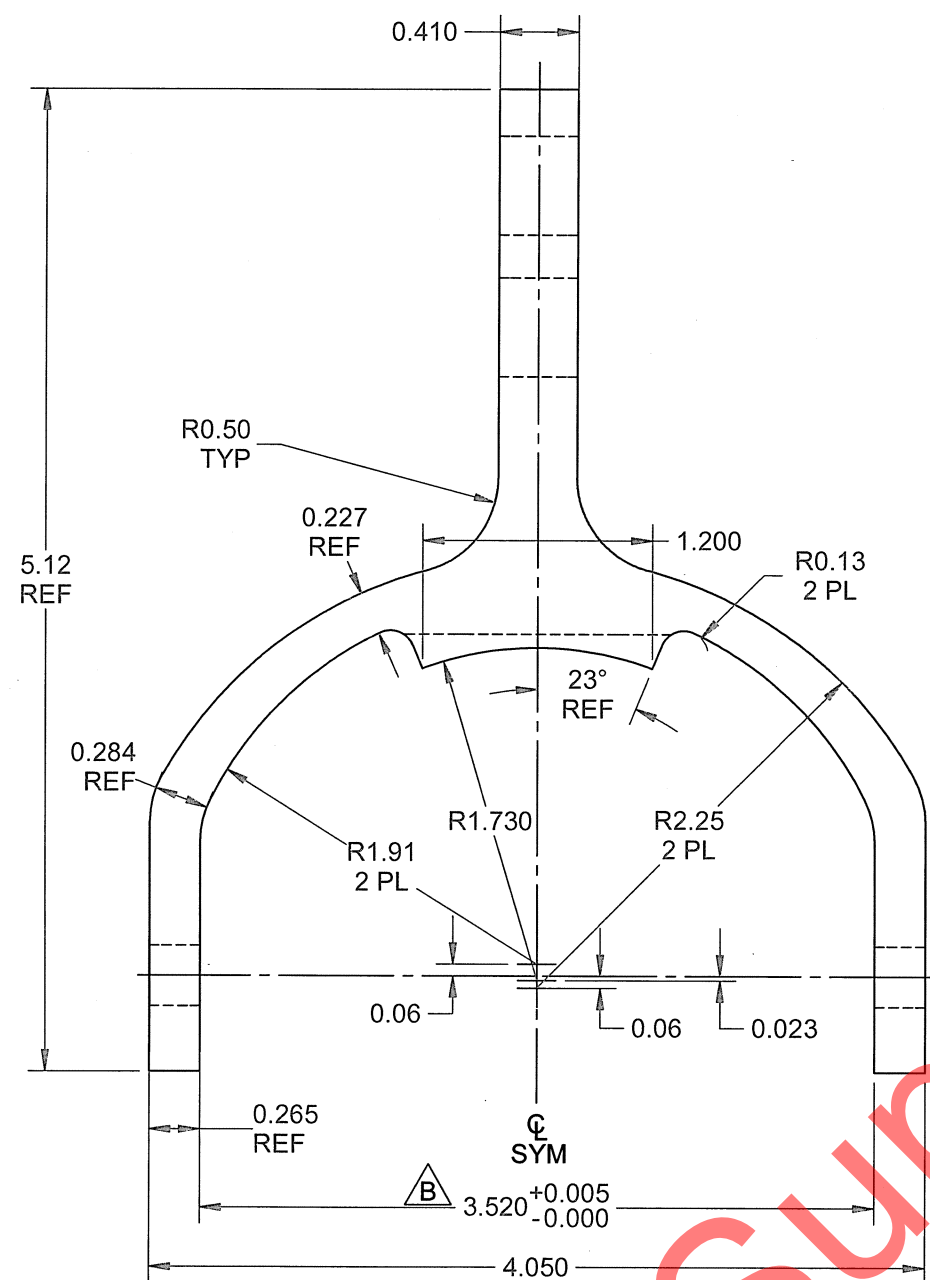
RELEASED

2019 OCT 10

EN 19-923

APPROVED

B	REMOVED ALL HARDWARE FROM -041 (MOVED TO D130-1048-201 ASSY) CHANGED INSIDE WIDTH OF -1 (DIM 3.520 WAS 3.575)	ZF	19.09.05
A	NEW ISSUE	ZF	18.11.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5704	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	AFT STEP BRACKET	NTS
DATE	19.09.05	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5704-1 AFT STEP BRACKET

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.98 lbs

RELEASED

2019 OCT 10

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5704	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	AFT STEP BRACKET	NTS
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D

C

B

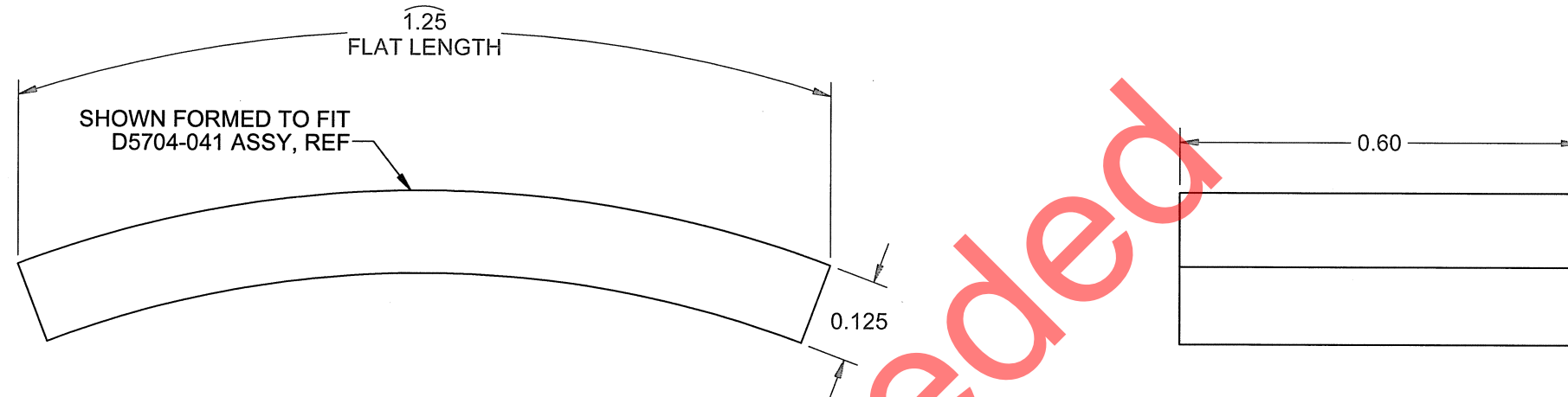
A

D

C

B

A



NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET
REF DART SPEC M-NEO80-S.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-3" AND SERIAL NUMBER PER DART QSI 044 6.7
- 7) WEIGHT: < 0.01 lbs

RELEASED

2019 OCT 10 *ap*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5704	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>ap</i>	AFT STEP BRACKET	NTS
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